GOLENKOV, P. (Nesvizh, Minskoy oblasti); NIKITIN, V.; NALIMOVA, Yu., mladshiy nauchnyy sotrudnik; GUPLEV, A., agronom; PLATCNOVA, Ye., agronom; YEGCROVA, L., nauchnyy sotrudnik; NEST RENKO, N., kand. biolog. nauk

From the practices in the use of poisonous chemicals. Zashch. rast. ot vred. i bol. 10 no.fi25-27 165. (MIFA 18:0

1. Toksikologicheskaya laboratoriya Nauchno-isaledovatel'akeyo instituta kartofel'nogo khozyayatva (for Yegorova). 2. Toksikolo-gicheskaya laboratoriya Vsesoyuznogo nauchno-isaledovatel'akego instituta zashchity rasteniy pri Vsesoyuznim nauchno-isaledovatel'akem institute sech may socialy (for Nesteriako).

1 39776-66 5 1 m 17 (1) SOURCE CODE: UR/9008/56/000/038/0002/0002

AUTHOR: Nikitin, V. (Lieutenant general of technical engineer of corps)

ORG: none

TITLE: Fuel and modern warfare

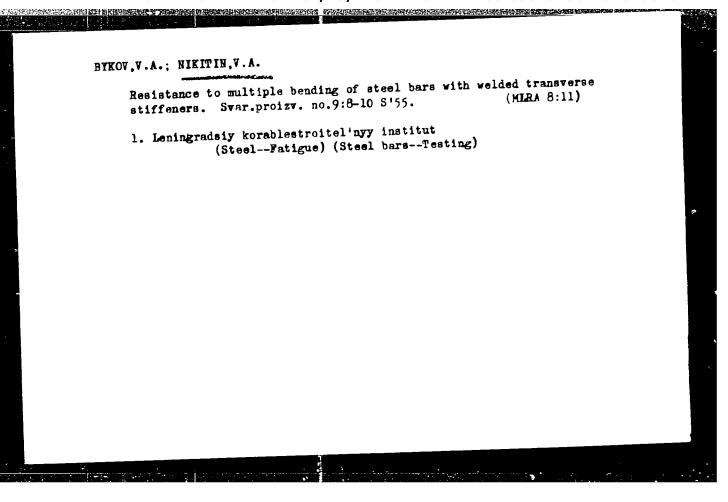
SOURCE: Krasnaya zvezda, 15 Feb 66, p. 2. col. 1-4

TOPIC TAGS: liquid fuel, fuel storage, pipeline transportation system

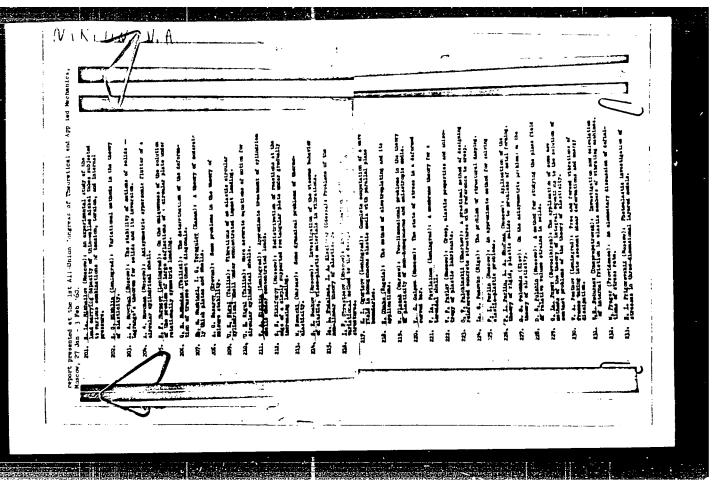
ABSTRACT: The problem of supplying liquid fuel to military units in the field in discussed. Fuel is supplied by truck, rail, airplane, helicopter, parachute, and pipeline, with prime emphasis on trucks. The eventual possibility of delivering fuel by tank truck directly to a field unit (i. e., without transferring fuel from one tank truck to another at a midway point) is noted. Particular attention is incused on field pipelines which are described as the most economical and reliable means of delivering fuel. It is concluded that ways must be found to improve fuel storage.

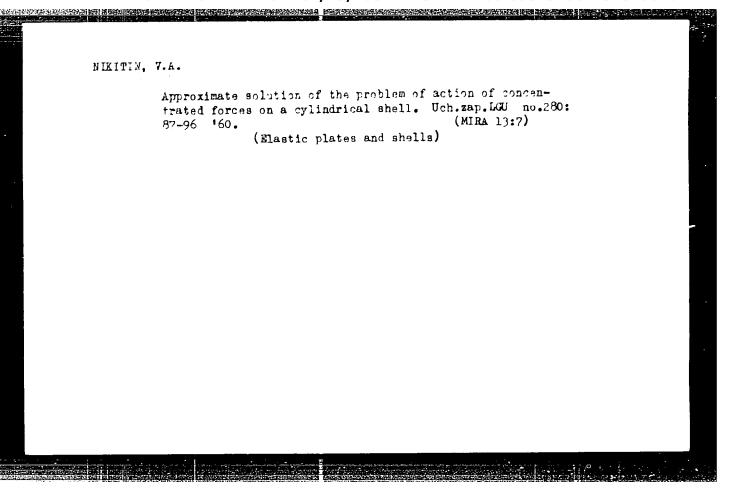
SUB CODE: 15,21/ SUBM DATE: 00/ OPIG FEF: 000/ CTP FFF: 000

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"APPROVED FOR RELEASE: 07/19/2001 CIA-RDP86-00513R001137010016-1





GROSVAL'D, V.G.; SVEDE-SHVETS, N.I.; Prinimali uchastiye: CHINAROV, Yu.S.;
RYB'IEV, Yu.M.; NIKITIN, V.A.; SERIKOV, I.M.

Investigating unit friction forces and unit pressures along the entire contact surface of the deformation zone during rolling. Izv.
vys.ucheb.zav.; chern.met. 4 no.6:75-86 '61. (MIRA 14:6)

1. TSentral'nyy nauchno-issledovatel'skiy institut chernoy metallurgii.

(Rolling (Metalwork)) (Deformations (Mechanics))

JD/WW/HM/RM IJP(c) EWT(m)/EWP(w)/EWP(v)/EWP(1)/EWP(t)/ETI/EWP(k)SOURCE CODE: UR/0229/66/000/005/0017/0022 L 08721-67 AP6021718 ACC NRI کرز AUTHOR: Nikitin, V. A.; Tarasov, I. K. TITLE: Experimental investigation of the strength of fiberglass-reinforced plastic and steel joints, SOURCE: Sudostroyeniye, no. 5, 1966, 17-22 TOPIC TACS: plastic strength, polyester plastic, plastic industry, fiber glass, fiberglass, -REINFORCED PLASTIC, METAL JOINING, STRESS HNALYSIS ABSTRACT: Various types of fiberglass-reinforced plastic and steel joints were experimentally investigated for strength under static and sign-changing conditions. Small gamples and structures simulating auxiliary-machine foundations of St-3 steel Joined with a non-water repellent plastic, fabricated by a cold-hardening method using unsaturated PN-1 polyester resin and T-1 glass fiber, were submitted to tension, compression, and fatigue tests. The results, including breaking forces per unit length of joint and coefficients characterizing the beginning of deformation and rupture, were used for evaluating the strength. Tensile and compression test data are tabulated, and deformation and fatigue curves are shown. Tensile stresses were found to be the most destructive; on composite structures they were found to be UDC: 629.12: 624.02/.09 Card 1/2

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AP6021718	1
about two times lower than on samples; on tee and corner joints they were stimes lower than on butt joints. It can be anticipated that structures mad fiberglass-reinforced plastics treated with a hydropholic-adhesion compound on heat-resistant polyester resins will prove to be stronger. Orig. art. has figures and 5 tables.	e from
SUB CODE: 11/ SUBM DATE: none	
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ard 2/2 nst	J

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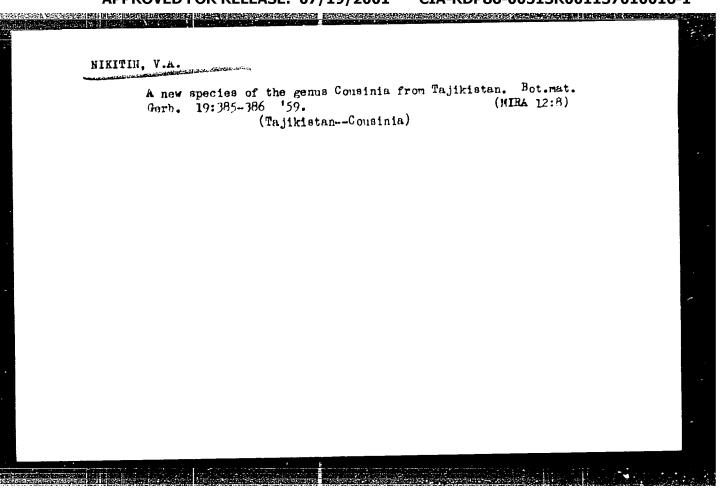
- 2. USSR (600)
- 4. Botany Gissar Mountains
- 7. Formation of the Turkestan hawthorn and its significance in the plant landscape of the Gissar Mountains. Soob. TFAN SSSR no. 22, 1950.

9. Monthly Lists of Russian Accessions, Library of Congress, March 1953, Unclassified.

IKOMNIKOV, S.S.; ISMAILOV, M.; KNORRING, I.G.; KOROLEVA, A.S.; KUDRYASHEV,
S.N.; MALEYEV, V.P.; MASLEMNIKOVA, T.I.; MEVSKIY, S.A.; MIKITLE-VAL:
OVCHINBIKOV, P.N.; PLESHKO, S.I.; POPOV, N.G.; SIDOREMKO, G.T.;
CHUKAVIMA, A.P.; SHIBKOVA, I.F.; BORISOVA, A.G., redaktor; VASIL'CHENKO, I.T., redaktor; NEUSTRUYEVA, O.E., redaktor; ZENDEL', R.Ye.,
tekhnicheskiy redaktor

[Flore of the Tajik S.S.R.] Flore Tadzhikekoi SSR. Moskve, Izd-vo
Akad.nauk SSSR. Vol.1. [Pteridophyte - Greminese] Paporotnikoobreznyezlaki. Ulav.red. P.N.Ovchinnikov. 1957. 547 p. (MIRA 10:9)

(Tajikistan-Dotany)



INTELLY, V.A., al'pinist; KHARCHENKO, L.I., red.; STEBLYANKO, T.V., tekhn. red.

[loward the snowy peaks of the Caucasus; reminiscences of mountain climbers]K sedoglavyn. vershinam Kavkaza; vesperinania al'pinistov. Stavropol', Stavropol', skee knizhnee izd-ve, 1962.

[MIRA 15:12]

(Caucasus, Northern—Mountaineering)

EWT(m) DIAAP L 24301-66 ACC NR: AP6006795 UR/0386/66/003/001/0015/0021 SOURCE CODE: 43 B AUTHOR: Zolin, L. S.; Kirillova, L. F.; Liu, Ch'ing-ch'iang; Nikitin, V. A.; Pantuyev, V. S.; Sviridov, V. A.; Strunov, L. N.; Khachaturyan, M. N.; Shafranova, M. G.; Korbel, Z.; Rob, L.; Devinski, P.; Zlatanov, Z.; Markov, P.; Khristov, L.; Chernev, Kh., Dalkhazhav. N.: Tuvdendorzh. D. ORG: [Zolin, Kirillova, Liu, Nikitin, Pantuyev, Sviridov, Strunov, Khachaturyan, Shafranova] Joint Institute of Muclear Research, Dubna (Ob"yedinennyy institut yadeinykh issledovaniy); [Korbel, Rob] Czechoslovakian Higher Technical School, Prague (Cheshskoye vyssheye tekhnicheskoye uchilishche); [Devinski, Zlatanov, Markov, Khristov, Cherney Physics Institute. Bulgarian Academy of Sciences, Sofia (Fizicheskiy institut Bolgarskoy akademii nauk); [Dalkhazhav, Tuvdendorzh] Institute of Physics and Chemistry, Mongolian Academy of Sciences, Ulan Bator (Institut fiziki i khimi: Mongol skoy akademii nauk) TITLE: Real part of the pn scattering amplitude in the energy interval 2--10 Gev SOURCE: Zhurnal eksperimental'noy i teoreticheskoy fiziki. Pis'ma v redaktsiyu. Prilozheniye, v. 3, no. 1, 1966, 15-21 TOPIC TAGS: proton scattering, neutron scattering, scattering amplitude, differential cross section, deuteron reaction ARSTRACT: On the basis of experimental data obtained by the authors on elastic pd scattering in the energy interval 1--10 Gev, and information on pp scattering amplitude in this energy range, the authors determined the real part of the scattering Card 1/2

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ACC NR: AP6006795

amplitude by means of an experiment involving registration of slow recoil deuterons from a film target of deuterated polyethylene 0.5--0.6  $\mu$  thick. The investigated range of the squared momentum transfer was 0.003 < |t| < 0.2 (Gev/c)^2. Plots are presented of the differential cross sections vs. the square of the momentum transfer and an empirical formula is given for these plots. The value obtained for the total cross section of elastic pd scattering at 6 Gev is several times smaller than that measured by others. In the small-angle region of pd scattering, constructive interferences were observed between the Coulomb and nuclear scatterings. From the obtained real part of the pd scattering amplitude, and from a comparison of the obtained data with earlier measurements by the authors of the pp scattering amplitude of the same energies (Zhett v. 50, 76, 1966), the estimated real part of the pn scattering amplitude is  $\pm$  0.2,  $\pm$  0.06,  $\pm$  0.45, and  $\pm$  0.40 for 2, 6, 8, and 10 Gev respectively. The small nonzero real part of the pn scattering amplitude agrees with data obtained at CERN (G. Bellettini et al., Internat. Conf on Elementary Particles, Oxford, 1965). Orig. art. has: 2 figures, 3 formulas, and 2 tables.

SUB CODE: 20/ SUBM DATE: 12Nov65/ ORIG REF: 005/ OTH REF: 005

Card 2/2 %

- 1. NIKITIN. V. A.; KARYAKIN, A. V.
- 2. USSR (600)
- 4. Metals-Testing
- 7. Fluorescent method of defectoscopy of surfaces and determination of depth of cracks. Izv. AN SSSR. Ser. fiz. 15, No. 6, 1951.

9. Honthly List of Russian Accessions, Library of Congress, January 1953, Unclassified.

NIKITIN, V.A.

Chemical Abstracts May 25, 1954 Electronic Phenomena and Spectra

Infrared absorption spectra of organic peroxides and their detection during photooxidation. A. V. Karvakin and V. A. Nikitin. Izvest. Akad. Nauk S.S.S.R., Ser. Fiz. 147,556-13(1953).—The infrared spectra of 9 hydroperoxides (H<sub>2</sub>O, "alexol," PhCMe<sub>2</sub>OOH, 1,2,3,4-tetrahydro-1-naphthyl hydroperoxide, decahydronaphthyl hydroperoxide, Me(CH<sub>2</sub>),CHMeOOH, HOCH<sub>2</sub>OOH, Me<sub>2</sub>COOH, 1-cyclohexen-3-yl hydroperoxide of acctone, Bz<sub>2</sub>O<sub>1</sub>, peroxide Of glycerol, tert-butyl peroxide, Et<sub>2</sub>O<sub>2</sub>) are tabulated. The following absorption bands are identified for COOH following absorption bands are identified for :COOH compds.: 840 (OOH); 880 (OO); 1150 (CO); 1310 (OH deformed); 3450 (OH valency vibration); 6800 cm. -1 (1st overtone of OH valency vibration). There are no vibrations characteristic of :COOC; although there are 3 frequently appearing frequencies 860 (OO), 940 and 1200 cm. -1 (CO). The knowledge of peroxide bands was helpful in the study of internediary oxidation products during photo-oxidation of BzH, toluene, ethylbenzene. isopropylbenzene, pinene, and myrcene in dry O. In a BzH soln. in CCI, during oxidation the CH group is replaced by an OOH group and a H bond on CO. The peroxide is unstable, and disappears after 24 hrs. Toluene does not oxidize, ethylbenzene only very little, isopropylbenzene, pinene, and myrcene oxidize considerably

USSR/Chemistry - Peroxides, organic Dec 53

"Infrared Spectra of Peroxides," A. V. Karyakin,
V. A. Nikitin, K. I. Ivanov

Zhur Fiz Khim, Vol 27, No 12, pp 1856-66

Detd the typical infrared spectrum frequencies for the peroxide groups COOH and COCC.

275T15

NIVITINGVA

USSR/Physical Chemistry - Photochemistry. Radistion Chemistry. Theory of the Photographic Process, B-10

Abst Journal: Referat Zhur - Khimiya, No 19, 1956, 61105

Author: Karyakin, A. V., Nikitin, V. A.

Institution: None

Title: Spectral Investigation of Photoxidation of Organic Compounds

Original

Periodical: Zh. fiz. khimii, 1953, 27, No 12, 1867-1876

Abstract: Use of previously obtained data on infrared spectra of some organic

peroxide compounds (Referat Zhur - Khimiya, 1956, 46040) made it possible to apply the method of infrared spectroscopy for the detection of intermediate products of the reaction of photoxidation with oxygen, of benzaldehyde (I), isopropylbenzene (II), pinene (III) and myrcene (IV). Toluene and ethylbenzene are not oxidized under the conditions of the experiment. On oxidation of I (25% solution in CCl<sub>4</sub>, time of illumination: 1 hour) the following spectral changes were noted: disappears band 7,940 cm<sup>-1</sup> -- second

Card 1/3

#### CIA-RDP86-00513R001137010016-1 "APPROVED FOR RELEASE: 07/19/2001

USSR/Physical Chemistry - Photochemistry. Radiation Chemistry. Theory of the Photographic Process, B-10

Abst Journal: Referat Zhur - Khimiya, No 19, 1956, 61.05

Abstract: overtone valency oscillation CH(al); appears new band b,250 cm<sup>-1</sup> -first overtone valency oscillation 0-H; appears band 6,250 cm-1 first overtone hydrogen bond OH ... O; considerable reduced band 5,650 cm<sup>-1</sup> -- first overtone CH(al); appears band 875 cm<sup>-1</sup> -- main frequency valency oscillation 0-0; band appertaining to benzene ring are not changed, while band of carbonyl group C = 0 is shifted from 1,715 to 1,680 cm-1. These changes indicate that aliphatic group CH is replaced by peroxide group 0-0-H with formation of hydrogen bond with group C = 0, and this hydroperoxide is unstable; after 24 hour standing of oxidized solution in its spectrum disappears 875 cm-1 and the spectrum is converted to a set of frequencies of I and benzoic acid. Absence of band 837 cm-1 characteristic of hydroperoxide chain C-O-O-H is due to formation of h oxyperoxide I with appearance of band 875 cm<sup>-1</sup> characteristic of group 0-0. On the basis of comparison of experimental material on spectroscopy of I frequencies 1,200 and 1,309 cm<sup>-1</sup> in spectrum of I are related to oscillations of carbonyl group in excitated state with open  $\pi$ bond. Oxidation of II results in appearance of a set of frequencies

Card 2/3

USSR/Physical Chemistry - Photochemistry. Radiation Chemistry. Therapy of the Photographic Process Bugg

Abst Journal: Referat Zhur - Khimiya, No 19, 1950. 61195

Abstract: characteristic of hydroperoxide. For III consisting of lpha- and  $oldsymbol{eta}$ fractions formation of hydroperoxides on photoxidation is proved by occurrence of bands: 844 cm<sup>-1</sup> (OOH), 3,390 cm<sup>-1</sup> (OH), 6,410 cm-1 (2vOH), considerable widening and shift of latter band in relation to its usual position (6,900 ::m-1 is due to formation of strong hydrogen bond. Band 1,695 cm<sup>-1</sup> (C = 0) appertains to products of decomposition of hydroperoxides, appearance of band 722 cm-1 so far cannot be explained. Appearance in infrared spectrum of IV (after 4 hours of illumination) of bands 833 and 3,500 cm<sup>-1</sup> indicates the formation of bydroperoxiie, while band 1,710 cm<sup>-1</sup> indicates presence of compounds containing the group C = 0. The hydroperoxide formed is little stable, its concentration is low and it decomposes rapidly with fermation of carbonyl-containing compounds and HoO.

Card 3/3

NIKITIN, V. A. USSR/Miscellaneous - Production Quality

Card 1/1

Abstract

Authors : Karyakin, A. V., and Mikitin, V. A.

Title : Liminescent analysis in national economy

Periodical : Prirode, 5, 87 - 92, May 1954

s. Methods of investigating or discovering of various objects by means of fluorescence (or any other form of luminescence) were combined under one general name "luminescent analysis". The fluorescent method of defectoscopy is now in use by many Soviet industries, in plant laboratories, technical control offices etc. The luminescent analysis method made it possible to reduce the number of factory rejects and to improve the technology and quality of products. The introduction of the great scientific achievements in the field of fluorescence and luminescence into the national economy serves as a lustrous example of the creative cooperation between science and industry. Photos of objects to which the luminescent analysis method

can be applied are included.

Institution : ....

Submitted : ....

Alektonigh, UA NIKITIN, VA.

USSR/Physical Chemistry - Photochemistry.

B-1C

Radiation Chemistry. Theory of the Photographic Process

Abs Jour : Referat Zhur - Khindya, No 2, 1957, 3875

Author : Karyakin A.V., Nikitin V.A., Sidorov A.N.

Title : Photochemical Decomposition of Organic Hydroperoxiles.

Orig Pub : Zh. fiz. khimii, 1955, 29, No 9, 1624-1633

Abstract : By means of color indicators (leocobase of malachite

green and PbO) it was ascertained that vapor of cumene hydrogen perceide(I), alexale and hyperole are decomposed, at 50-150°, by action of ultraviolet radiation, (shorter than 366 n m) with formation of products that have greater oxidizing power than molecular oxygen.

By the method of infrared absorption spectra, it was ascertained that the principal product of the photodecomposition of I is dimethyl phonylcarbinol (II). As a sensiti-

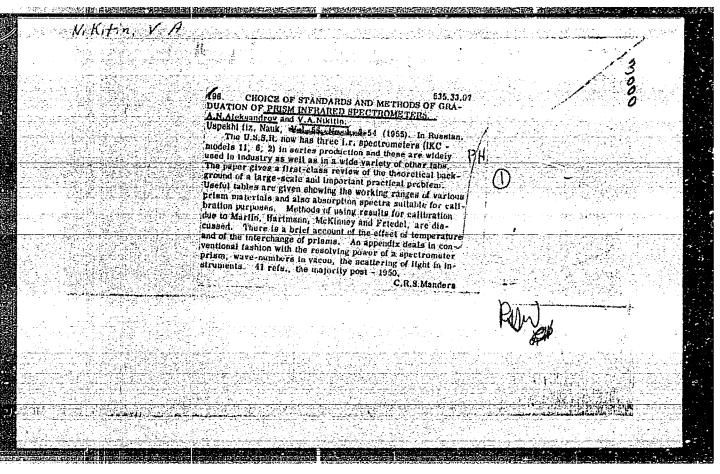
zer of photodecomposition of liquid I is propose!

K4Fe(CN)6. In such a case the product of the reaction is

also II.

Card 1/1

- 159 -



B-4

NIKITIIX, V.A

USSR / Physical Chemistry, Molecules, Chemical Bond,

Abs Jour : Ref Zhur - Khimiya, No 8, 1957, 25789

Author : V.A. Mikitin

Title : Infrared Spectrum of Intermediate Product of Benzaldenyde

Photooxidation.

Orig Pub : Optika i spektroskopiya, 1956, 1, No 4, 589-592

Abstract: The results of photochemical oxidation of bezaldehyde by molecular O2 and of the spectral identification of the in-

termediate product are cited. The oxidation was carried out at  $\pm 15$  and  $\pm 50^{\circ}$  by bubbling  $0_2$  into, an iirradiation of a 10% benzaldehyde solution in acctone with light of mercury vapor lamp (RZhKhim, 1954, 37339; 1956, 46940, 61105). The comparison of obtained spectra of two fractions with the spectra of benzaldehyde and benzaldehyde acid

permitted to establish the existence of absorp a number

Card : 1/2 - 31 -

USSR/Optics - Spectroscopy

K-6

Abs Jour

: Referat Zhur - Fizika, No 5, 1957, 13044

Author

: Nikitin, V.A.

Inst Title : Infrared Spectrum of Pyridine, Adsorbed by Deuterized

Micro-porous Glass.

Orig Pub

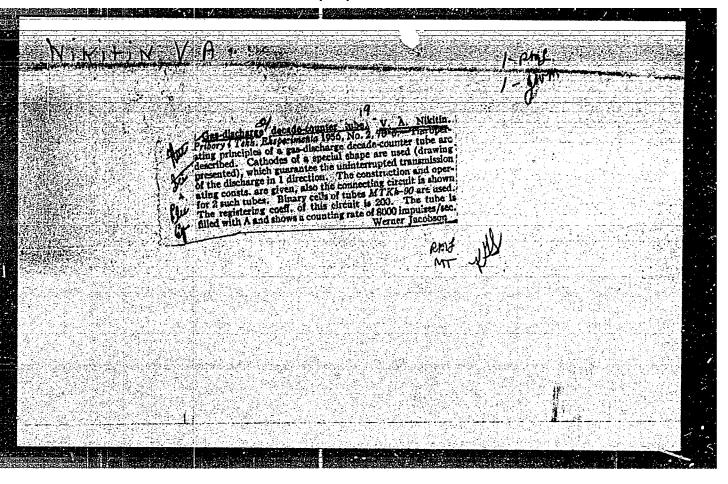
: Optika i spektroskopiya, 1956, 1, No 4, 593-594

Abstract

: The infrared spectrum of pyridine, adsorbed on ordinary and deuterized micro-porous glass, was measured in the range from 2000 to 4000 cm<sup>-1</sup>. It was shown, that the molecules of the pyridine form a strong hydrogen bond with the surface groups OH and OD of the micro-porous glass, causing a shift in the band of the OH-groups by 850 cm<sup>-1</sup> and of the OD groups by 560 cm<sup>-1</sup>. There is observed simultaneously a change in the frequency of the vibrations of the CH groups of the adsorbed molecules of pyridine, on the average by + 0.25% ( $\triangle \nu \leq 8 \text{ cm}^{-1}$ ). The

Card 1/2

"APPROVED FOR RELEASE: 07/19/2001 CIA-RDP86-00513R001137010016-1



NIKITIN, VA

USSR/Physical Chemistry - Surface Phenomena. Adsorption. Chromatography. Ion Exchange, B-13

Abst Journal: Referat Zhur - Khimiya, No 19, 1956, 61209

Author: Nikitin, V. A., Sidorov, A. N., Karyakin, A. V.

Institution: None

Title: Investigation of the Adsorption of Ordinary and Heavy Water on Microporous Glass by Means of Infrared Absorption Spectra

Original

Periodical: Zh. fiz. khimii, 1956, 30, No 1, 117-128

Abstract: Measured were infrared absorption spectra of microporous glass (MG), in the frequency interval 2,000-10,000 cm<sup>-1</sup>, after adsorption therefor of vapors H<sub>2</sub>0 and D<sub>2</sub>0. In the case of H<sub>2</sub>0 in the previously not investigated region of basic frequencies of valence oscillations of OH groups (3,100-3,800 cm<sup>-1</sup>) there are observed the bands 3,749 (free OH of MG surface) and 3,450 cm<sup>-1</sup> (molecules of liquid or capillary condensed H<sub>2</sub>0). In the case of D<sub>2</sub>0 there are observed the bands 2,761, 2,725 (of adsorbed HOD 2,676 cm<sup>-1</sup>, respectively.

Card 1/2

USSR/Physical Chemistry - Surface Phenomena. Adsorption. Chromatography. Ion Exchange, B-13

Abst Journal: Referat Zhur - Khimiya, No 19, 1956, 61209

Abstract: By 3 times repeated injection of D<sub>2</sub>O (H<sub>2</sub>) vapor into MC covered by OH(1) group and subsequent calcination it is possible fully to replace them by OD(OH) groups; and the exchange proceeds very rapidly. On adsorption the bands 3,749 and 2,761 cm<sup>-1</sup> are retained even with excess of liquid phase, i.e., principal part of OH(OD) groups at MC surface remains undisturbed. On this basis the authors assume that adsorption of H<sub>2</sub>O and D<sub>2</sub>O occurs not at OH and OD groups but at the O or Si atoms of the MC surface which is contrary to the previous work of other authors.

Card 2/2

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Category USSR/Optics - Spectroscopy

K 🖖

Abs Jour: Ref Zhur - Fizika, No 2, 1957, No 5086

Nikitin, V.A., Sidorov, A.N., Karyakin, A V Author

Title : Investigation of the Adsorption of Ordinary and Heavy Water on Micro

Porous Glass Using the Infrared Absorption Spectra.

Orig Pub: Zh fiz. khimii, 1956, 30, No 1, 117-128

Abstract : An investigation of the adsorption of  ${\rm H_2O}$  and  ${\rm D_2O}$  vapor by micro-porous

glass of the silica-gel type with the aid of the infrared absorption spectra in the 2000 -- 10,000 cm<sup>-1</sup> region has shown the following 1) the fundamental frequency of the valent oscillation of the free groups ... of OH of the surface of the micro-porous glass corresponds to a marrow, intensive absorption bandwidth 3749 cm-1 (and its first and second har manics 7326 and 10680 cm 1). The presence of the OH groups causes also the 4540 and 8135 cm<sup>-1</sup> bands. The remaining bands in the investigated region belong to the structure of the micro-porous glass (SfO<sub>2</sub>) 2) Upon adsorption of DoO there occurs a deuterization of the surface of the Mcro-porous glass with a formation of Si-OD groups. The fundamental

frequency of the free SiOD groups on the surface correspond to the

Card : 1/2

Category USSR/Optics Spectroscopy

K -

Abs Jour : Ref Zhur - Fizika, No 2, 1957, No 5086

2761 cm<sup>-1</sup> band (and to the first harmonic 5431 cm<sup>-1</sup>). The presence of the OD groups causes also the 3370 cm<sup>-1</sup> band. 3) By removing the HOD and E<sub>2</sub>0 molecules forming during the isotopic exchange by roasting the micro-porous glass in vacuum and by repeated adsorption of D<sub>2</sub>0 it is possible to produce deuterized micro-porous glass with any relative content of the Si-OH and Si-OD groups on the surface. 4) The adsorbed H<sub>2</sub>0 and D<sub>2</sub> molecules have the following characteristic adsorption bands OH = 3670 cm<sup>-1</sup>, yOD = 2725 cm<sup>-1</sup>, the adsorbed HOD yields yOD = 2676 cm<sup>-1</sup>. 5) The H<sub>2</sub>0 and D<sub>2</sub>0 molecules are adsorbed not by the OH and OD groups on the prace of the micro-porous glass, but on other centers (Oxygen or silicon atoms).

Card : 2/2

NIKITIN. V. A.

51-2-10/15

AUTHORS: Dmitripevekily, O.D., Neporent, B.S. and Nikitin, V.A. TITIE: A high-speed infrared spectrometer for the 0.8-3.0% region. (Skorostnoy infrakrasnyy spektrometr dlya oblasti 0.8-3.0 / ). PERIODICAL: "Optika i Spektroskopiya" (Optics and Spectroscopy)

1957, Vol. 3, No. 2, pp. 180-181 (U.S. S.R.)
ABSTRACT: Complete translation. The usual methods of measurement of the infrared (i.r.) spectra require considerable time and can therefore be used to study only sufficiently stationary objects. There exists a number of problems where rapid measurement of the i.r. spectra would yield important theoretical and practical results. We constructed a laboratory model of a high-speed spectrometer with a PbS receiver for the region 0.8-3.0 . In the monochromator interchangeable dispersing elements were used: a lithium fluoride prism and an echellette reflection diffraction grating. Rapid scanning of the spectrum was achieved by means of an oscillating plane mirror. A wideband amplifier (with a time constant 225 x 10-6 sec) and vibration (string) and electron (cathode-ray) oscillographs were used for recording the spectra. The vibration-oscillograph record represents a succession of "mirror" pairs of spectra of a selected portion of an object, as shown in Fig.1. Pulses from an additional source /Ref.l/ are used for wavelength calibration (as in oscillogram 2-in Fig.1); the time scale is given

Oard 1/2

APPROVED FOR RELEASE: 07/19/2001 CIA-RDP86-00513R001137010016-1"

by a 2000 c/s sinusoidal trace (shown in Fig.1, 1 and 2). The

AUTHOR: Nikitin y.A. Sov/51-4-4-15/24

TITLE: The Relationship between the Scanning Speed and the

Resolving Power of a Spectral Instrument (Svyaz' mezhdu skorost'yu skanirovaniya i razreshayushchey sposobnost'yu

spektral'nogo pribora)

PERIODICAL: Optika i Spektroskopiya, 1958, vol IV, Nr 4, pp 523 - 525 (USSR).

ABSTRACT: Many authors have reported (Ref 1) that the optimum scanning speed v is proportional to the fifth power of the spectral slit width s, when the time constant of the receiver system to can be varied. The present note shows that for real spectrometers, the relationship  $v \sim s^{\frac{1}{2}}$ is correct only in the case of measurements of absorption spectra using wide slits (s > a , where a is the half-width of spectral lines) and when the time constant & can be varied. For the other cases the relationship between v and s is given in the table on p 525. This table shows that for narrow slits (s < a) when the time constant  $\approx$  can be varied, the relationship is  $v \sim s^4$  and when the time constant  $\varepsilon$  cannot be varied, the relationship is  $v \sim e$  (i.e. v is independent of s). For wide slits ( $\hat{s} > a$ ) for measurements of the Cardl/3

Sov/51-4-4-15/24
The Relationship between the Scanning Speed and the Resolving Power of a Spectral Instrument

emission spectra on apparatus with variable  $\, m{arphi} \,$  , we have and for measurements of absorption or emission on apparatus whose ~ is constant, we have v~s. The relationships given in this table were obtained on the assumption that the noise level at the output of the receiver system is inversely proportional to the square root of the time constant . Such a dependence, however, holds only for receivers with "white" noise, whose density does not depend on frequency. In semi-conducting receivers, such as PbS, PbSe, etc., the hyperbolic dependence of the moise density on frequency was observed (Ref 3). The author considers in particular the case of a semi-conducting receiver with a wideband amplifier and a variable time constant  $\gamma$ . It is found that, in fact, the value of has to be held constant in this case and, consequently, the same relationships as for receivers with "white" noise apply:  $v \sim a$  for narrow slits (s  $\angle a$ ) and  $v \sim s$  for wide slits (s  $\searrow a$ ). There are 1 table and 3 references, 1 of which is Soviet, 1 in English and 1 mixed (Italian, English and Swiss).

Card2/3

Sov/51-4-4-15/24

The Relationship between the Scanning Speed and the Receiving Power of a Spectral Instrument

ASSOCIATION: Gosudarstvennyy opticheskiy institut imeni

S.I. Vavilova (State Optical Institute imeni

S.I. Vavilov)

SUBMITTED: July 13, 1957

Card 3/3 1. Spectrometers--Design

AUTHORS :

Nikitin, V.A. and Cherkasev, A.S.

y j=27-89

TITLE:

Infrared Spectra of Photooxides of Anthresene activities (Infrakrasnyye spektry fotooksidov proizvodnykh satrema, ).

PERIODICAL:

Optika i Spektroskopiya, 1958, Vol IV, Nr J. pp Vol - G. Cond

ABS TRACT:

To elucidate the structure of photo-exides of anthracens carivatives the authors measured infrared spectra of some on pounds crossoral by inoto-exidation in H2S. The samples were prepared by substitution. On comparison of the spectra of photo-exides and the original ecupounds in the region 600-1800 cm-1 the authors consider that:

(1) the studied samples of photo-exides of authracene, 9-templationary of the studied samples of photo-exides of authracene ware to allow in pure form and did not contain noticeable matrices of the original ecupounds:

(2) photo-exides are not hydro-perceites or grown compounds;

(3) photo-exides are not hydro-perceites or grown have absorption bands in the regions 800 - 300 and 1000 - 1500 cm-1 which are due to vibrations of the perceite ones. 9-703 with the results given in a table of p. 703 with the results

3/4 bac

Infrared Spectra of Fnoto-Cxides of Anthracene Serivatives

12-1-1-27, 33

obtained for other peroxides (Ref 2; showed contain peculiarities in vibrations of the J=0-0-1 in anthrucene photo-oxides, which confirm the existence of an exygen "triage" outside the plane of photo-oxide molecules. The authors thank a.v. maryakin who suggested this work. There are I table and 2 references, I of which is Soviet and I mixed (Western and Soviet,.

association:

Gosudaratve.my/ Opticheskiy Institut boeni S.I. Vavilove

(State Optical Institute in. S.I. Vavilov,

SUBFITTH:

Describer 10, 1957

Jard 2/2

1. Complands - Spectrum braivsis

DMITRIYEVSKIY, O.D.; NIKITIN, V.A.

Interrelation of parameters of recording spectrometers. Part 2:
Signal-to-noise ratio and general energetic conditions. Got.-mekm.
prom. 25 no. 2:26-30 F '58, (MIRA 11:7)
(Spectrograph--Moise)

Interrelations of parameters of recording spectrometers. Part 3:
Relationship between optical, time, and energy characteristics.
Opt.-mekh.prom. 25 no.6:25-27 Je '58. (MIRA 11:10)

(Spectrometer)

AUTHORS: Nikitin, V. A., Karyakin, A.V. 76-32-6-;3/46

TITLE: The Sensitization of the Photooxidation of senzalien, des

by Acridine Derivatives (Sensibilizatsiya fotookisleni/a

benzal'degida proizvodnymi akridina)

PERIODICAL: Zhurnal fizicheskoy khimii, 1958, Vol. 32, Nr 6,

pp 1431-1432 (US3R)

ABSTRACT: In the elaboration of an earlier paper experiments were

carried out at -50°C with solutions of benzaldehyde on acetone in the visible light with the addition of acridine-

or anthraquinone derivatives (or without them) at the passage of dry oxygen and at a simultaneous illumination for 7 hours. The absorption of the solutions was measured prior to and after the experiment by means of an infrarel spectrometer IRS-11 within the range of 650-900 cm<sup>-1</sup>. The used sensitizers as well as the results obtained are given in a table from which may be seen that: 1. The elimination

of the fluorescence by oxygen must be considered as a requirement for the sensitization of the photochemical

Card 1/2 oxidation, and 2. In spite of this phenomenon a sensitizing

The Sensitization of the Photooxidation of Benzaldehydes SOV/76-32-6-47/46 by Acridine Derivatives

effect may not occur, as was found in the case of 9-aminoacridine. The sensitization can also take prace when the stored excitation energy of the sensitizer is insufficient to transform the molecules of benzalachyle into the biradical state; when, however, the stored energy AE is sufficient the strongest sensitizing effect can be noticed. However, as was assumed by A.N. Terenin (lef 5) the photosensitization can take place by a dehydration of benzaldehyde. Finally the authors thank A. M. Terenin Member of the Academy of Sciences. There are 1 table and 5 references, which are Soviet.

JUBMITTED:

November 10, 1957

- 1. Benzaldehydes--Oxidation 2. Acridines--Chemical reactions
- 3. Sensitization 4. Fluorescence--Chemical effects

Card 2/2

### CIA-RDP86-00513R001137010016-1 "APPROVED FOR RELEASE: 07/19/2001

AUTHORS:

Sidorov, A. N., Nikitin, V. A.

SOV /76-32-7-33/45

TITLE:

A Reply to the Paper by S. P. Zhdanov "On the Part Played

by the Surface Hydroxyl Groups of Porous Glass in the Adsorption of Water" (Otvet ne stat'yu S. P. Zhdenove "V vop" 380 o roli poverkhnostnykh gidroksil'nykh grupp poristogo stekle

v adsorbtsii vody")

PERIODICAL:

Zhurnal fizicheskoy khimii, 1958, Vol. 32, Nr 7, pr 1667-1668

(USSR)

ABSTRACT:

It is pointed out that in a second paper the results criticized by Zhdanov will be precified as the amount of experimental data has increased. Thus, the author found, for instance, a decrease of the intensity of the absorption band of free OH-surface groups at 3479 cm-1 in the water adsorption. In spite of the fact that Zhdenov pointed out the second paper he did not take into account the new data and exact definition contained therein. It is stressed that the experiments of the investigation of the adsorption were carried out by means of infrared spectroscopic methods on samples of porous glass, that the surface was dehydrated to a great extent by

Card 1/2

a thermal pretreatment, and that the explanations given main-

53-64-3-4/9
AUTHORS: Dmitriyevskiy, G. D., Neporent, B. J., Nikitin, 7. A.

TIPLE: High-Speed Spectroscopy (Skorostnaya spektrometriya)

PERIODICAL: Uspekhi Fizicheskikh Nauk, 1950, Vol. 64, Nr 3, pl. 447-492

(USSR)

THE RESIDENCE OF THE PROPERTY OF THE PROPERTY

ABSTRACT: The present survey is divided into parts as follows: the main rules for the registration of the spectra in scanning,

i.e. of the development of the spectrum with respect to time to be investigated (the general time equation of the spectrometer, the distortions in form of bands by the monochromator, as well as by the receiving- and recording system, of the resolving power of the spectrometer as a whole, the mutual connection of the energy and time characteristics of the spectrometer, the relations for high-speed recording of the spectra in scanning). The apparatus for high-speed spectroscopy (the apparatus for the infrared region with thermal receivers, and with photo-resistances, apparatus with photo-multipliers and photo-cells with external photo-effect, ap-

Card 1/2 paratus with electronic scanning, multi-channel spectral

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53-64-3-4/8

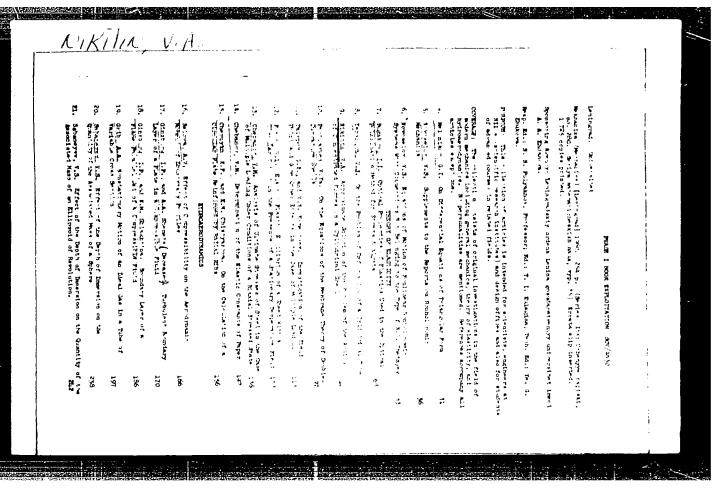
High-Speed Spectroscopy

analysers and cinespectrographs, the comparison between the parameters of high-speed spectral apparatus). The highest speed of recording is obtained with the best inertialess PbS-receivers using a circuit breaker. The tendency to develop higher registration speed with given (thermal or semiconductor-)receivers inevitably leads to a decrease of the resolving power, as well as to an increase of temporal distortions, which is tolerable, however, only in exceptional cases. According to the authors' opinion the so-called apparatus Nr 8 is best approximated to optimal operational conditions. For a PbS-receiver this apparatus has a rather high speed  $(v \sim 10^{5})$  and also the resolving power remains sufficiently good. Above all, the distortions in this apparatus are not great. A table gives the published data on high speed spectral apparatus of various types. There are 29 figures 2 tables, and 71 references, 18 of which are Soviet.

1. Spectroscopy=4USSR 2. Spectrographic analysis--Equipment

Card 2/2

NIKITIN, V. A., Candidate Phys-Meth Sci (diss) -- "The use of methods of infrared spectroscopy to investigate photo-oxidation of organic compounds by molecular oxygen". Moscow, 1959. 10 pp (State Order of Lenin Cptical Inst im S. I. Vavilov), 150 copies (KL, No 23, 1959, 160)



24.3420

SOV/51-8-1-20/40

AUTHORS:

Dmitryevskiy, O.D. and Nikitin, V.A.

TITLE:

Measurements of the Apparatus Function of an IKS-11 Spectrometer

PERIODICAL: Optika i spektroskopiya, 1960, Vol 8, Nr 1, pp 117-118 (USSR,

AND MANUSCRIPTION OF THE PROPERTY OF THE PROPE

ABSTRACT:

This is a summary of a paper presented at the Conference on the Theory of Spectroscopic Instruments (Leningrad, March 5-7, 1959). Using the 1.014 µ (9859 cm-1) line from a mercury lamp as a monochromatic source, the authors determined the apparatus-function contour of an IKS-11 spectrometer Nr 530032. The factory adjustment of this monochromator was not disturbed, but the agreement between the slit widths and the slit scale readings was checked and the parallelity of the exit slit and the entry-slit image was verified. It was found that to obtain true values of the slit width the scale readings should be increased by 0.02 mm. Reproducibility of the slit settings was found to be  $|\Delta s| = 0.01$  mm. The differences between the widths of the entry and exit slits were not greater than 0.01 mm. The apparatus function contour was recorded using an F-l prism, the full height of the slit (20 mm) and a scanning rate of 4.6 cm<sup>-1</sup>/sec. A PbS photoresistor was used as a receiver; it was connected to an a.c. amplifier and a recorder (the effective time constant of the system was  $t \approx 0.5$  sec). The results are shown in Fig 1 as a dependence of the apparatus-function

Card 1/2

CIA-RDP86-00513R001137010016-1" APPROVED FOR RELEASE: 07/19/2001

24,3400

AUTHORS:

Dmitryevskiy, O.D. and Mikitin, A.A.

JC 1/51-6-1-22/40

TIPLE:

Scarming Distortions with Single-Dam Apactromators

FERIODICAL: Optika i spectro: zogiya, 1980. rol 8, Nr 1, pp 100-177 (Tour,

ARS TRACT

This is a summary of a proof presental at the Conference of the Present of Spectroscopic Instruments (Leningrat, March 5-7, 1989).

The authors and B.C. Percent (Rei 1, 1906 shown that idetections on scanning of lines and cands of Caussian form using receiver-recorder

seanning of times and takes of converses form using relatives—recorder systems with exponential rise and decry can be re-resented uniquely by a parameter K which shows how many times the time-interval required to record a bund ( $\Delta t$ ) is greater than the time to stant of the

receiver -resurber system Y.

$$K = \frac{\Delta t}{\tau} + 0.85 \frac{c}{v\tau}$$

where b is the brail MII width sentrated out by a monochromator and v is the scaming rate. Representing relaction of the intensities at band maxima by  $I_{cb}/I$  (I denotes true intensity and  $I_{ch}$  - the observed intensity, tank providening by  $I_{cb}/I$  and whith of the axima by  $I_{ch}/I$  (in  $ch^{-1}/I$ ), we find the followin visuals relationships when I > I

Jard 1./4

307/51-8-1-22/40

Scanning Distortions with Single-Beam Scectrometers

$$(I_{co}/I) \simeq (b/b_{cb}) \simeq 1$$
 and  $\Delta \simeq \tau \tau$ .

The first of the above expressions shows that the integral intensity is independent of the scanning rate, and the second shows that displacements of the maximum are independent of the band widths (when K > 1, i.e.  $\Delta t > T$ ). Dependence of the ratios  $(I_{ob}/I)$  and  $(b_{ob}/b)$  on the parameter K may be given approximately by:

ter K may be given approximately by 
$$(b/b_{ob}) = (I_{ob}/I) = 1 - (2/K^2)$$
 when  $10 < K < \infty$ ,  $(b/b_{cb}) = (I_{ob}/I) = 1.03 - (1/2K)$  when  $1 < K < 10$ .

A check of the above formulae, using an IKS-spectrometer, showed that they are in good agreement with experiment. Consequently by taking such values of the ratios  $(I_{ob}/I)$  and  $b_{ob}/b$ ) which ensure the required precision in measurements, the experimenter can determine the corresponding values of the parameter K and the permissible scanning rate from the condition:

redition:  

$$r = 0.65 \frac{t}{\tau K} \approx 0.65 \frac{\sqrt{s^2 + t_0^2}}{\tau K}$$
(1)

Jard 2/4

where  $\epsilon$  is the effective spectral width of the slits,  $b_0$  is the true

JCV/51-8-1-22/40

Scanning Distortions with Single-Beam Spectrometers

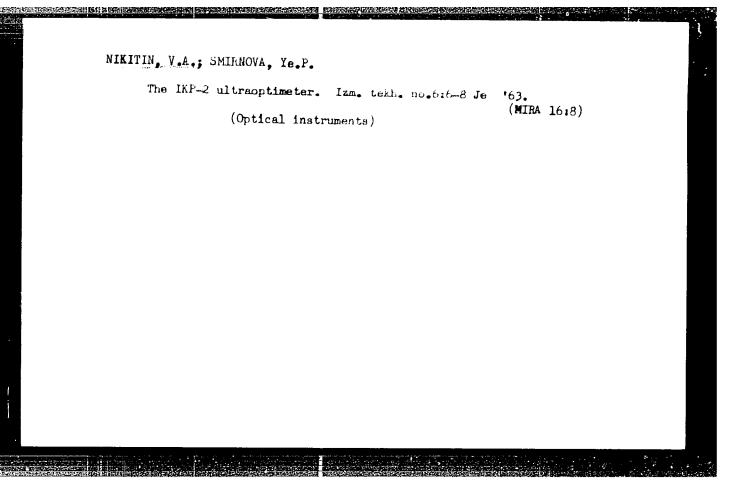
band width. Simultaneously the following energy condition should be fulfilled:

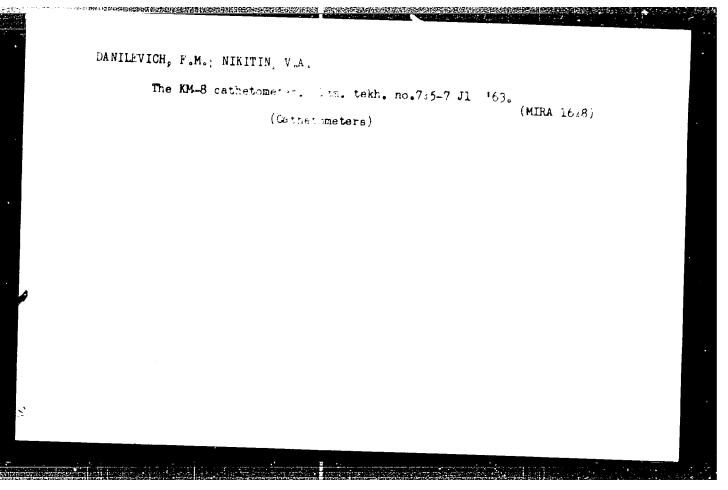
 $\frac{1}{2^2} > \frac{2}{min} = \frac{M\overline{U}_n}{6CB} , \text{ where } \overline{U}_n \sim \frac{1}{\sqrt{\epsilon}}$  (2)

where  $\overline{U}_n$  is the noise level at the receiver output (it is inversely proportional to the square root of the time constant of a receiver with "white noise");  $\sigma$  is the receiver sensitivity; B is the source luminance; C is a constant which represents transmission of the monochromator and its dispersion in the spectral interval s; M is the noise/signal ratio. Expressions (1) and (2) describe fully the relationships between the three main quantities: s, T and v which determine the experimental conditions at given values of K and M; the latter two parameters represent quantitatively the systematic and random experimental errors. Since the three quantities s, T and v are related by two conditions (Eqs 1 and 2), then one of these quantities can be selected by the experimenter; then the other two quantities are given uniquely by the conditions (1) and (2). In contrast to T and v, the choice of s is limited by one more independent conditions the spectral

Card 3/4

# NIKITIN, V. Decisions of the International Commission on Molecular Spectroscopy. Opt. 1 spektr. 8 no.5:"39-740 My '60. (Spectrum, Molecular--Congresses) (Spectrum, Molecular--Congresses)





ACCESSION NR: AP4037572

Demonstration in the state of t

s/0056/64/046/005/1608/1611

AUTHORS: Nikitin, V. A.; Sviridov, V. A.; Strunov, L. N.; Shafranova, M. G.

TITLE: On the possibility of studying interference between Coulomb and nuclear scattering during the collisions of particles with energies above 10 GeV

SOURCE: Zh. eksper. i teor. fiz., v. 46, no. 5, 1964, 1608-1611

TOPIC TAGS: particle scattering, proton scattering, elastic scattering, elastic recoil angle, cloud chamber, nuclear cross section, Coulomb scattering, nuclear scattering

ABSTRACT: It is shown first that at high energies the elastic scattering of particles by protons cannot be investigated by recording the scattered particle, and that the recoil proton must be recorded. Two ways are proposed for eliminating the difficulties connected with the

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ACCESSION NR: AP4037572

fact that at small angles the recoil proton has a low energy, and that scattering by the target material distorts strongly the value of its velocity and direction, so that the elastic cases cannot be discriminated by their kinematics. The two methods are: 1. Use of multiple passages of particles through a thin target. 2. Investigation of elastic scattering at small angles by means of extracted beams. The experiments and methodological results involved with the first method have been described elsewhere (International Conference on High Energy Physics at CERN, 1962, p. 582; preprint OIYaI, No. 1084 and 0-1329, Dubna, 1962 and 1963). The second method consists of passing a well-shaped beam of pions (10<sup>4</sup> per pulse) through a cloud chamber filled with hydrogen. The chamber operates in a mode not sensitive to relativistic pions but to recoil protons with momenta 30--150 MeV/c. Both methods have no upper energy limit, and can be used to investigate elastic scattering in the region of low momentum transfer in which the Coulomb scattering cross section is comparable with the nuclear cross section. In particular, to make

Card 2/3

ACCESSION NR: AP4037572

it possible to obtain information on the real part of the elastic scattering cross section by investigating the interference between Coulomb and nuclear scattering. "We are pleased to thank V. I. Veksler and I. V. Chuvilo for continuous interest in the experiments." Orig. art. has: 1 figure and 4 formulas.

ASSOCIATION: Ob"yedinenny\*y institut yaderny\*kh issledovaniy (Joint Institute of Nuclear Research)

SUBMITTED: 13Dec63

DATE ACQ: 09Jun64

ENCL: 00

SUB CODE: NP

NR REF SOV: 003

OTHER: 001

Card 3/3

L 39281-65 ENT(d)/ENT(m)/ENP(w)/ENA(d)/ENP(v)/EPR/ENP(k)/ENA(h) Pf-u/Peb EM/GS \$/0000/64/000/004/0063/0073 ACCESSION NR: AT5000820 AUTHOR: Nikitin, V. A. (Leningrad); Pis'mennaya G. Z. (Leningrad) TITLE: Determination of thermal stresses and deformations in spherical and cylindrical shells with unequal distribution of temperature along the meridian (generatrix) SOURCE: Nauchnoye soveshchaniye po teplovym napryazheniyam v lementakh konstruktsiy, 4th. Teplovyye napryazheniya v elementakh konstruktsiy (Thermal stresses in construction elements); doklady soveshchaniya, no. 4, Kiev, Naukova dumka, 1964, 63-73 stress, spherical shell, cylindrical shell, TOPIC TAGS: shell design, shell thermal shell strain ABSTRACT: The paper considers the axiosymmetrical problem of determining the thermal stress and deformation of spherical and cylindrical shells under the influence of an unequal temperature field along the meridian (generatrix). The following temperature field is given: the temperature is constant in the upper part of the shell; in the middle part the Comperature is a smooth function of angle Card 1/2

L 39281-65 ACCESSION NR: AT5000820 theta, while in the lower part the temperature is again constant but different from that in the upper part. It is assumed that the temperature does not vary with the wall thickness. The modulus of elasticity and elongation remain constant within the limits of the given temperature changes. Equations are derived for a spherical shell indicating all moments, forces and deformations in all three parts of the shell. Curves are plotted of the maximum bending moment and maximum annular force, depending on the size of the middle part. Even a slight variation in size causes sharp changes of maximum moment and annular force. The problem is solved in the same way for a cylindrical shell, with similar results. Therefore, the same equations may be used. Orig. art. has: 5 figures and 31 formulas. ASSOCIATION: None SUB CODE: AS, ME ENCL: 00 SUPMITTED: 02Jun64 OTHER: 000 NO REF SOV: 002 Card 2/2 /

NIKITIN, V.A.; NOMOFILOV, A.A.; SVIRIDOV, V.A.; SLEPETS, L.A.; SITNIK, I.M.; STRUNOV, L.N.

Measurement of the real part of the amplitude of elastic II-p-scattering at an energy of 3.5 Bev. IAd. fiz. 1 no.1:183 Ja '65. (MIRA 18:7)

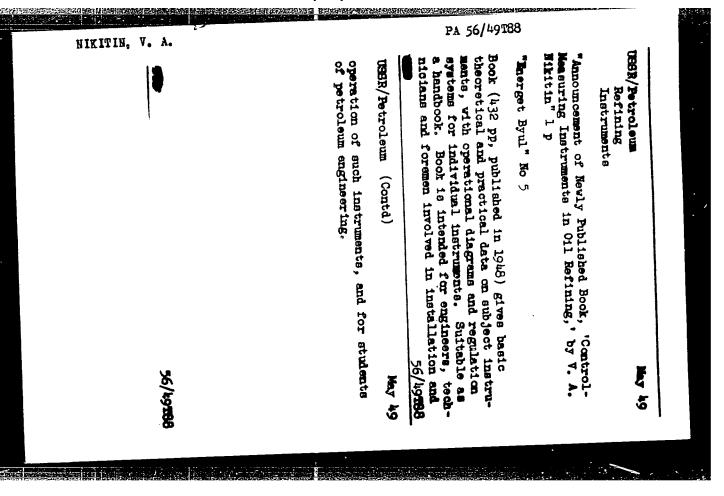
1. Obmyedinennyy institut yadernykh issledovaniy.

KIRILLOVA, L.F.; NIKITIN, V.A.; PANTUYEV, V.S.; SVIRIDOV, V.A.; STRUTOV, L.N.; KHACHATURYAN, M.N.; KHRISTOV, L.G.; SHAFRANOVA, M.G.; KORBEL, Z.; ROB,L.; DAMYANOV, S.; ZLATEVA, A.; ZLATANOV, Z.; YORDANOV, V. [Iordanov, V.]; KANAZIRSKI, Kh.; MARKOV, P.; TODOROV, T.; CHERNEV, Kn.; DALKHAZHAV, N.; TUVDENDORZH, D.

Elastic pp and pd-scattering at small angles in the energy range 2 - 10 Bev. IAd. fiz. 1 no.3:533-539 Mr '65. (MIRA 18:5)

1. Ob"yedinennyy institut yadernykh issledovaniy. 2. Vyssheye tekhnicheskoye uchilishche, Praga (for Korbel, Rob). 3. Fizicheskiy institut Bolgarskoy Akademii nauk, Sofiya (for Damyanov, Zlateva, Zlatanov, Yordanov, Kanazirski, Markov, Todorov, Chernev). 4. Institut khimii i fiziki, Ulan-Bator, Mongol'sakaya Narodnaya Respublika (for Dalkhazhav, Tuvdendorzh).

ITIN, V. A.			uch tekhn izd-vo
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590 <b>.</b> N5			



NIKITIN, V. A.

PHASE X

TREASURE ISLAND BIBLIOGRAPHICAL REPORT

AID 718 - X

BOOK

Author: NIKITIN, V. A.

Call No.: AF638700

Full Title: MEASUREMENT OF TEMPERATURE IN THE PROCESS OF OIL REFINING Transliterated Title: Izmereniye temperatur v protsessakh neftepererabotki

PUBLISHING DATA

Originating Agency: None

Publishing House: State Scientific and Technical Publishing House of Petroleum and Mineral Fuel Literature (Gostoptekhizdat) No. pp.: 246 No. of copies:

Editorial Staff

Appraiser: L'vov, M. A., Kand. of Tech. Sci.

The author expresses thanks to Nemtsov, N. Yu. and Astakhov, V. A. for their assistance.

PURPOSE AND EVALUATION: This is a textbook approved by the Educational Board of the Ministry of the Petroleum Industry for students of technical colleges in their course on temperature-measuring instruments which includes: a. theoretical principles on which those instruments are based and built, b. their classification according to their temperature range, nomenclature, and industrial applications, c. rules governing the choice of proper instruments and of methods

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Izmereniye temperatur v protsessakh neftepererabotki

AID 718 - X

for their mounting and operation, d. methods for accuracy verification, e. sources of errors in temperature-measuring instruments and methods of their correction, f. practical hints in servicing instruments. Those topics are govered in this textbook, which, however, does not present the specific applications of temperature-measuring instruments in the various stages of the petroleum industry as is done in Ch. II ("Oil Industries") of the book Temperature, Its Measurement and Control in Science and Industry, published under the auspices of the American Institute of Physics by the Reinhold Publishing Corp., 1941. As a textbook on temperature-measuring instruments this book is more complete and compares favorably with some similar American textbooks like Weber, R. L., Heat and Temperature Measurement, Prentice-Hall, 1950, and even with more specialized books like Royds, R., The Measurement and Control of Temperatures in Industry. Lately several books on very similar subjects have been published in Russia, namely: Murin, G. A., Teplotekhnicheskiye izmereniya (Heat Engineering Measurements) Gosenergoizdat, 1951, which takes into accout not only temperature measurements, but also calorimetric and heat transfer measurements and control, especially in power installations; Gordov, A. N., Arzhanov, A. S., et. al., Metody izmereniya temperatur v promyshlennosti (Methods of Temperature

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Izmereniye temperatur v protsessakh neftepererabotki

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Measurement in Industry) Metallurgizdat, 1952 which deals more with temperature measurements in the metallurgical industry and includes the measurements of low, medium and very high temperatures; Preobrazhenskiy V. P., Teplotekhnicheskiye izmereniya i pribory (Heat and Temperature Measurements and Instruments) 2nd ed., Gosenergoizdat, 1953 which is intended more for heat-and powerplant engineers. All those books, however, with small differences and additions, cover the same field.

### TEXT DATA

Coverage: This textbook presents the theoretical principles which serve as a basis for temperature measurements. It describes methods, principles of operation, and design as well as setting, servicing and accuracy verification of temperature-measuring instruments for general use and in special engineering processes of the petroleum industry. Automatic temperature control and temperature controllers are not covered. The instruments described are of Russian make. Their design is sometimes a little different from those manufactured in this country, but the basic principles of their construction are the same. Many Russian-made temperature-measuring instruments are described, their markings given, and some of the data on their characteristics quoted. Diagrams, tables, charts.

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HIKITH. Viktor Aleksandrovich; GCR'KOVA,A.A., redaktor; KLEYNEHOVA,K.F., redaktor; TROFIMOV,A.V., tekhnicheskiy redaktor

[Pressure measurement and specialized instruments for oil and gas refineries] Isserente davienita i pribory spetsial'nego masmachenita v neftegasopererabotke. Moskva, Gos.nauchno-tekhn.izd-vo neftianoi i gorno-toplivnoi lit-ry, 1955. 255 p. (NIRA 9:3)

(Petroleum--Refining)(Petroleum industry--Equipment and supplies)

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MIKITIM, V. A. (Eng.)

"Complex Automation of the Moscow Cil Refinery,"

paper read at the Session of the Acad. Sci. USEs, or the Scientific Problems of Automatic Production, 15-20 October 1965.

Automatika i telemekhanika, no. 2, p. 162-192, 1956.

OCI5222
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5(0), 8(0)

SOV/112-58-3-4528

Translation from: Referativnyy zhurnal. Elektrotekhnika, 1958, Nr 3, pp 162-163 (USSR)

AUTHOR: Nikitin, Y. A.

TITLE: Complex Automation of Production Processes at the Moscow Oil Refinery, and Extending This Experience Over Existing and Newly Designed Refineries in the USSR (O kompleksnoy avtomatizatsii proizvodstvennykh protsessov Moskovskogo neftepererabatyvayushchego zavoda i rasprostraneniye etogo opyta na deystvuyushchiye i vnov' proyektiruyemyye zavody SSSR)

PERIODICAL: V sb.: Sessiya AN SSSR po nauchn. probl. avtomatiz. proiz-va. Kompleksn. avtomatiz. proizv. protsessov. M., AS USSR, 1957, pp 176-187

ABSTRACT: The present state of automation of Soviet oil refineries and the objectives in this domain are briefly examined. A blueprint of the complex automation of the Moscow Oil Refinery (MNPZ) is described. A part of supervisory and automation means provided by the blueprint has already been

Card 1/3

5(0), 8(0)

SOV/112-58-3-4528

Complex Automation of Production Processes at the Moscow Oil Refinery, and

mounted at the refinery and put in operation; the balance is being put in operation or is still under development. The equipment provided by the blue-print is briefly characterized. Devices and controllers of the pneumatic unit standardized system based on the principle of compensation of forces have a high rated accuracy, are simple and reliable in operation, and can be combined to produce any complicated control scheme, such as an intercoupled cascade regulation scheme; the system has a range up to 300 m. The following apparatus is expected to be installed: (a) automatic analyzers of the quality of petroleum and oil products in the process flow, such as automatic devices for fractional distillation of clear oil products, for measuring specific gravity, viscosity, flashpoint, congelation point, vapor pressure, water and mineral contents in the oil, hydrocarbon composition (chromatographs, mass-spectrometers); (b) industrial TV outfits; (c) electron scanning counting machines. 210 automatic regulators are planned for 9 processing MNPZ plants.

Card 2/3

5(0), 8(0)

SOV/112-58-3-4528

Complex Automation of Production Processes at the Moscow Oil Refinery, and . .

About 75% of the regulators or controllers, mainly those requiring resetting to suit the process, will be installed in the dispatcher's room of the plant and will be combined with recorders and with acoustic and visual signaling. Other controllers, mainly those of pressure and level, will be located on the apparatus and pipelines. A considerable part of the systems has coupled controls. Examples of improving the technology by automation are cited. Engineering-and-economic data expected include: reduction of personnel by 330, that is by 25% of the service personnel; annual wage savings of 2,510,000 rubles; annual saving of 2,150,000 rubles because of better processing; increase in labor productivity by 23.7%; total wages will constitute 3.42% of the gross plant production; capital investment will be 18,000,000 rubles; the installation will pay for itself in 3.9 years. Some information on certain foreign automated oil refineries is supplied.

A.N.G.

Card 3/3

AUTHOR: Nikitin, V.A.

65-6-1/13

TITLE: For complex automation in the petroleum oil refining industry. (Za kompleksmuyu avtomatizatsiyu v neftepererabotke).

PERIODICAL: "Khimiya i Tekhnologiya Topliva i Masel" (Chemistry and Technology of Fuels and Lubricants), 1957, No.6, pp. 1 - 12, (USSR).

ABSTRACT: The term "complex automation" means the maximum possible automation of technological processes utilising new interlinking aggregates. As examples of a high degree of automation Canadian refineries in Montreal (Fena) and Ontario (Sarnce) are outlined. In order to introduce automation in the U.S.S.R. it was necessary to obtain some practical experience on one of the operating refineries. On the author's suggestion, the Moscow refinery was chosen for the experimental automation and an agreement was made between Giprogastopprom, Moscow Refinery, the Design Office of the Refining Industry of the Ministry of Petroleum Industry of the U.S.S.R. as well as with NII Teplobribor and the "Tizpribor" works on the carrying out of the necessary work. A short description of the Moscow refinery is given (fig.1). Card 1/2 After studies and discussions in which over 500 men parti-

NIKITIN VA

AUTHOR:

Semikova, A. I.

-1.30-58-6-35/45

TITLE:

Discussion of Problems of Pneumatic-Hydraulic Automation

(Obsuzhdeniye problem pnevmogidroavtomatiki)

PERIODICAL:

Vestnik Akademii nauk SSSR, 1958 Nr 6, pp. 123-124

(USSR)

ABSTRACT:

Card 1/3

At the Institute of Automation of the AS USSR the second conference in this field was held from March 17 - 19. It was attended by scientific collaborators and engineers dealing with problems in various branches of Soviet industry as well as by foreign specialists. 32 lectures and reports were delivered on theoretical and practical problems in this field.

Among others the following reports were delivered:

1) Y. A. Nikitin: On the pneumatic aggregate (AUS).

2) V. V. Volgin: On the results obtained by investigations of the dynamic characteristics of pneumatic controls.

3) V. N. Veller: On hydraulic rational control schemes.

4) Ye. F. Alekseyev: On the dynamics of the rotating-piston

hydro-drives.

30**/3**0-58-6**-**35/45

Discussion of Problems of Pneumohydroautomation

- 5) I. Z. Zaychenko: On problems concerning the dynamic stability of pneumatic and pneumohydraulic drives.
- 6) E. M. Nadzhafov and A. A. Tal': On the production of computers.
- 7) L. A. Zalmanzon: On works for the production of an aero dynamic oscillation generator.
- 8) V. D. Mironov: On the operation of an electronic hydraulic regulator.
- 9) V. I. Gusakov: On hydraulic mechanisms.

- 10) B. L. Korobochkin: On automatic control.
- 11) D. Kveton, chief constructor of the "Regula-vivoy" works (Czechoslovakia): On the general direction followed by the works there.
- 12) Ya. Khampl: On the construction of electro-hydraulic control of the "Křižik-Smichov" works in Prague.
- 13) V. Britall: on two control mechanisms produced in the German Democratic Republic.
- 14) V. Ferner (German Democratic Republic): On the advantages of a pneumatic system for low pressure.
- 15) Lu Yuan'-tsin: On the development of work in this field in the Chinese People's Republic.

Card 2/3

Discussion of Problems of Pneumohydroautomation

Various models and apparatus were shown at an exhibition or-

ganized in conjunction with this conference.

ASSOCIATION: Institut avtomatiki i telemekhaniki

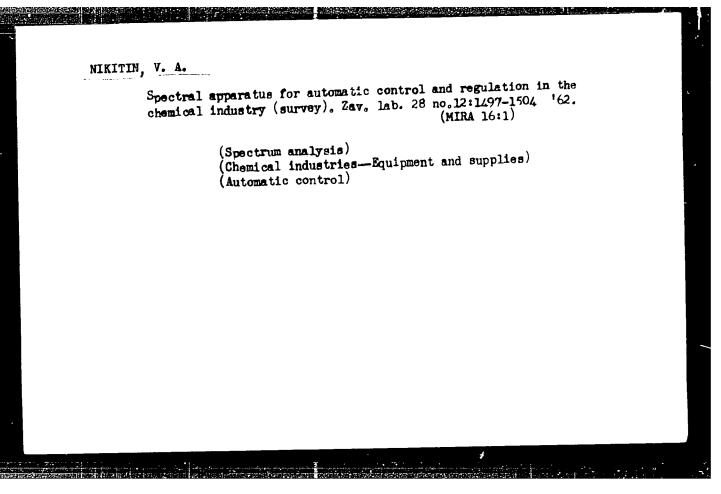
(Institute of Automation and Telemechanics)

1. Pneumatic systems--Control systems 2. Hydraulic systems--Control

systems 3. Industrial production--Theory

Card 3/3

Absir: y near SSSR. Institut arrantal tolerahanth. Seminar po perceptions for arrantita. Mand M. seminar proceedings arrantital. Mand M. seminar proceedings are recognized as a few parts on Mydraulic Automatica.	Noncov, 1960. 21 p. Brrata also inserted. 4,500 copies princes.  Bays. Ed.: N.A. Aparman, Dortor of Permitonal Sciences, Professor; Ed. of Publishing Educa. A.A. tall; Tech. Ed. 30. Elizabiores.  Educa. A.A. tall; Tech. Ed. 30. Elizabiores.  Prof. E. S.	continue. The collection of 2) articles is a continuation of an earlier work of the Action of Statement United Statements (Statement Inches), publication of Statement (Statement Inches), publication in the Statement (Statement Inches), publication in the Statement (Statement Inches), publication of Statement (Statement Inches), publication of Statement (Statement Inches), problems based on superintants, the subjection also contains discussions of Bartings in the field, unite at the Statement (Statement Inches), and the Statement Inches (Statemen	Prysel'son, L.L. Passanission of Presents and Barefication Tras- affeirs and Lie Trasmission of Presents Ausa, B.A., and L.O. Markerissic. Presents Characteristics of AUS Ausa, B.A., and Electromagn attracts. Presents Markeris and Recommendation for Test Test and Ausanish (Companied Companied Co	FARCES, VA.V., Direct and Devices Lead in Automatic Depulation Systems 79 COMPOSED OF AND PROMERTIC LANGUAGES LANGUAGES OF Composestion Type 50 Proventially, V.M., Small Scale Rydradic Seed Block of Composestion Type 50	**************************************	FILTIS, T.A. AT DAILING PROMESTS Assembly System - Base of a Complex 12) - Watterfor IN The Ferrales Actions and Scatter of WILTED	Initabre, Puris, and Bus, Satismator. Construction Problems of Parametic 132 (Empiring Soliting Periods)  [page: 100   Parametic Continuous Artion Calculating Machine 135 and the Bales Bloods.	and the leady stock  planated (i.e., and A.i., Southers, Irrestigation of Charlecteristics of  physicality (Charlest Good an Summators)  second (i.e., and A.i., Sall', Physicalis Chrystaless Bairy Plagrams  134	The operators A.A. Device for the Application of Paramete External 130 registror on from 18th Several Application Components Andrew, Val., 2.L. Bernal, and S.L. Exten. D.FP. Registring Components and S.L. Extens. D.FP. Registring 152 craws regyron give Femilial control.	Child, I.J., Mile. Eurhigh and Parl. Ostrowning. Application of an investal fraction of Processes According to the Thermal First of the Essential Processes According to the Thermal First of the Essentian	HEDMAND AND STRANDIC APPOALTS BYTCHS TO STRAIN TO SERVICE AND CENTRALS THE SERVICE AND CENTRALS AND CENTRALS	(10)	(Caechos)	\$/\$ parts
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5/115/63/000/001/005/017 £194/E155

AUTHORS: Danilevich, F.M., and Nikitin, V.A.

TITIL: A new electrical contact head type TK-3 (GK-3)

FFRIODICAL: Izmeritel'naya tekhnika, no.1, 1903, 14-16

TEXT: Electrical contact head type GK-3 is an additional fitting for several types of length meter in series production and is intended for measuring the internal diameter of holes of from 1 to 15.) who either directly or by difference methods. The improvements over the previous type are: a device for accurately setting the measuring tip in a diametral section of the hole; an improved signal-indicator device provided with a plane-parallel glass plate for lapping sauges and maintaining temperature conditions during measurements; and a better method of holding the measurement tip in the correct position. The measuring tip is connected to the grid of a magic eye tube type bESC (byeSS) which has a germanium-diode supply unit with negative earthed and connected to the test piece. Contact between the spherical measuring tip and the test piece makes the magic eye flicker.

Card 1/2

A new electrical contact head ...

S/115/63/000/001/005/017 E194/E155

Formulae are derived for errors in the measurement head readings during difference measurements, for the temperature error, for calibration errors of the reference gauges and for errors in measurement pressure. The greatest expected error when using head 6k-3 with the difference method, the RMS sum of all the above errors, is  $\frac{1}{2}$ 2 microns, and this is confirmed by tests. There are 2 figures.

Card 2/2

5(1)

AUTHORS: Kunin, T. I., Nikitin, V. A.

COMPUTATION OF THE STREET, IN THE PROPERTY OF THE STREET, STRE

SOV/153-58-3-17/3C

TITLE:

Thermographic Investigation of the Reduction Process of Sodium Sulfate (Termograficheskoye issledovaniye protsessa

vosstanovleniya sul'fata natriya)

PERIODICAL:

Izvestiya vysshikh uchebnykh zavedeniy. Khimiya i khimicheskaya

tekhnologiya, 1958, Nr 3, pp 93 - 99 (USSR)

ABSTRACT:

At present, sodium sulfate is reduced by solid reducing agents at 850 - 1100°. The main mass of the sulfate is reduced in the melt. Its reduction is, however, also possible at temperatures considerably below the melting point. The sodium sulfide formed can form a eutectic with the sulfate, the melting point of which is at 650 - 750°. Thus, the liquid phase, which under certain conditions promotes the acceleration of the process, can also be obtained at lower temperatures. The decrease in temperature of the sulfate reduction can be of great practical importance: a) For saving fuel. b) For decreasing foreign additions, and c) For increasing the life of the refractory material in the reaction furnaces. The optimum temperatures of the reduction process can be chosen on the basis of thermographic investi-

Card 1/3

Thermographic Investigation of the Reduction Process of Sodium Sulfate

SOV/153-58-3-17/30

gations. The problem of the initial temperatures of the sulfate reduction by pit coal remained unexplained, apart from single hints at working conditions (Refs 6 - 8). The thermographic method of determining the baginning of the Na2SO4 reduction process applied by the authors makes the clarification of the effect of the degree of dispersion upon the temperatures mentioned with sufficient accuracy possible. The self-levelling mirror galvanometer of the type "FI", system A. V. Ulitovskiy was used for the measurement of the temperature difference in the sample. Based on the results obtained, the authors arrive at the following conclusions: 1.-The thermographically determined temperature of the begining reduction of sodium sulfate was: a) through the coal of the type "Antratait" 760°, b) through coal of the type "RAL" it was 720°. The decreased temperature in the latter case is explained by the catalytic effect of small amounts of sodium sulfide that had been formed by the volatile carbon components due to the reduction. 2.-It was proved that the fineness of the coal grinding decreases the temperature of

Card 2/3

Thermographic Investigation of the Reduction Process of Sodium Sulfate

SOV/153-58-3-17/30

the reaction beginning. This is explained by the authors by the change of the isochor-isotherm potential in the coal dispersion. 3.-The reduction process of sodium sulfate by pit coal takes place under an absorption of heat. There are 3 figures and 19 references, 17 of which are Soviet.

ASSOCIATION:

Ivanovskiy khimiko-tekhnologicheskiy institut (Ivanovo Institute of Chemical Technology). Kafedra obshchey knimicheskoy tekhnologii (Chair of General Chemical Technology)

SUBMITTED:

September 10, 1957

Card 3/3

5(1, 2, 3)

AUTHORS:

Kunin, T. I., Nikitin, V. A.

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SOV/153-58-5-10/28

CALCARA TARIAN SERVICIA DE LA CALCARA DE

TITLE:

On the Problem of the Reduction of Sodium Sulfate by Peat (K voprosu o vosstanovlenii sul'fata natriya torfom)

PERIODICAL:

Izvestiya vysshikh uchebnykh zavedeniy. Khimiya i khimicheskaya tekhnologiya, 1958, Nr 5, pp 61-64 (USSR)

ABSTRACT:

As most substances are too expensive (some gases) for the reduction of sodium sulfate to the sulfide, or their use is connected with difficulties concerning the apparates employed, the least expensive suitable substance for this purpose - peat - is interesting. Its deposits are found in many areas of the USSR. The difficulties hitherto existing in the utilization of peat for this purpose were the fact that peat as the lighter substance appeared on the surface of the mass and burned. When briquetting the charge this process should be excluded. Although the organic substance in peat contains

about 56% carbon and 7% hydrogen (Ref 5) the whole carbon can be used in the Na<sub>2</sub>SO<sub>4</sub> reduction, due to high yields of volatile components. These: walstile components as a whole consist of H<sub>2</sub>, CH<sub>A</sub> and CO and could act as reducing agents themselves.

Card 1/4

On the Problem of the Reduction of Sodium Sunfate by  $z=\frac{9-5-10006}{2}$ 

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The problem is made more complicated by the relative low temperature of peat pyrolysis. Taking into account that  ${\rm H}_{\gamma}$  and CH, contents in volatile gases of peat increase at higher temperatures, and that the beginning of the  ${\rm Na}_2{\rm SO}_4$  reduction by  $H_2$  and  $CH_A$  is at 500-5500, it may be maintained that part of the volatile substances is utilized in the reduction process. With peaks from deep moors a certain increase of the pyroly314 temperature may be expected (Ref 8). As there are no data in publications the present special investigation was carried out Figure 1 shows the experimental results (I series) which were to explain the effect of the peat mass upon the completeness of the reduction of sedium sulfate. The experiments were carried out in a nitrogen atmosphere. The curves obtained (Fig 1) show a maximum dependent upon the peat mass in the charge, and which corresponds to the ratic of the weights of peat: sulfate = 1 : 1.6. With a larger amount of peat the thermal conductivity of the briquette is expected to decrease rapidly. This will cause the rate of the process to decrease.

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SOV/ 155-58-5-10/28

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On the Problem of the Reduction of Sodium Sulfate by Peat

as the reactions themselves require neat addition. Curves of figure 2 show the results of the comparative experiments with peat and coal as reducing agents (II series). The rate of the reduction by peat is at 750 and  $800^{\circ}$  considerably higher than by coal (anthracite). Since under the conditions of practical work always a certain amount of air enters the reaction space the above-sentioned regularities may change there. Figure 3 shows results of the experiment with a certain amount of air penetrating to the briquettes (at a ratio of Na $_2$ SO $_4$ : peat =

= 1 : 2.4). The degree of reduction was then lower than without oxygen entering. From the curves in figures 2 and 3 it may be seen that oxygen addition has a higher influence upon the reduction of pest than of coal. From all experiments it may be seen that inspite of the high degree of reduction no melting of the biquettes occurs if the amount of peat does not exceed 1.6 g per 1 g  $\mathrm{Na_2SO_4}$ . Mixtures from pit coal and peat or

another substance with a higher yield of volatile substances than of coal would offer good prospects. Table (p.63) shows the effect of the volatile substances from peak upon the rate of reduction of  $\rm Na_2SO_4$  at  $700^\circ$ . Anthracite did in this case not

Card 3/4

SOV/153-56-5-10, 2

On the Problem of the Resultion of Sodium Sulfate of To

reduce NapSO4. Only a partial substitution of anthrapity of a

led to the formation of certain amounts of NanS. Iron exide increases these amounts. There are 3 figures, 1 table, and

10 references, 8 of which are Soviet.

ASSOCIATION: Ivanovskiy khimiko-tekhnologicheskiy institut, Kafedra obshoho. khimicheskoy tekhnologii (Ivanovo Chemo-Technological Institut Chair of General Chemical Technology)

SUBMITTED: November 22, 1957

Card 4, 4

CIA-RDP86-00513R001137010016-1" APPROVED FOR RELEASE: 07/19/2001

s/153/60/003/02/21/034 BO11/B006

5.100 de AUTHORS:

Kunin, T. I., Nikitin, V. A.

TITLE:

'tilization of Sodium Thiosulfate in Waste Water of Several

Plants

PERIODICAL: Izvestiya vysshikh uchebnykh zavedeniy. Khimiya i

khimicheskaya tekhnologiya, 1960, Vol. 3, No. 2, pp. 324-329

TEXT: The waste water of several plants which produce semiproducts and dyes contain large quantities of valuable sulfur-containing salts, which contaminat the waters. The authors investigated methods for the utilization of waste water of the productions of ~-naphthylamine and the dye "Fur Black" (mekhovoy chernyy), with a view to utilizing the sulfur as quantitatively as possible without appreciable amounts escaping into the atmosphere. Sodium salts of various sulfur-containing acids which can be transformed to sodium sulfite are contained in the above-mentioned waste water. Organic compounds contained in these waste decompose at the temperatures employed for the reduction (850-1100 °C), so that contamination of the

Card 1/4

Utilization of Sodium Thiosulfate in Waste Water of Several Plants

S/153/60/003/02/21/034 B011/B006

reaction product does not occur. The decomposition products also have a reducing effect and lower the amount of reducing agent required. The authors used several samples of thiosulfate (the term used to denote the evaporated waste water residues). The analytical data of these samples are given in Table 1. Anthrazite was applied as reducing agent. Both the thiosulfate and coal were finely ground. The tests were carried out in dry N atmosphere which was free of oxygen. The authors found that the thermal treatment of sodium thiosulfate from waste water of the above-mentioned plants is possible without losing appreciable amounts of sulfur due to vaporization. The effect of the temperature on the reduction of thiosulfate from the <-naphthylamine production is illustrated in Table 2. Sodium sulfide formation increases somewhat with a rise in temperature. Sulfur losses during reduction amount to about 50%. Polysulfides are largely decomposed at reduction temperatures, as was proved by the authors' experiments using anthracite at 750°C (see Fig. on p.326). For reduction of thiosulfates containing no basic substances, it is adviced to admix the charge with industrial sode or caustic sode. Basic waste water is particulary suitable for this purpose. Reduction data of thiosulfate containing admixtures (NaOH, Na<sub>2</sub>CO<sub>2</sub>, NaCl) are shown in

Card 2/4

Utilization of Sodium Thiosulfate in Waste Water of Several Plants

s/153/60/003/02/21/034 B011/B006

Table 4. An admixture of the two first-mentioned substances rapidly increases the formation of sulfide sulfur and considerably decrease vaporization losses of sulfur, particularly at 850°C. NaCl does not promote sulfide formation, but accelerates the melting process and reduces sulfur losses by about 1/2. In Table 5, the reduction data of a 1:1 mixture of the thiosulfates from the waste of the two first-mentioned plants are listed. This procedure increased the yield of sulfur. On reducing thiceulfate with coal, sodium polysulfides are hardly contained in the melt. The decomposition occurs during the reduction and is all the more complete, the higher the temperature and the longer the time of reduction. The authors mention R. I. Levenzon, V. V. Kafarov, Ya. S. Demikhovskiy, I. P. Yermolayev, G. P. Luchinskiy, M. I. Popov, V. S. Kaminskiy, V. A. Seredkina, N. N. Polyakov, A. F. Lozhkin, Z. S. Bannykh, Ye. M. Polyakova. The experiments were carried out in collaboration with V. A. Gnedina and N. A. Gerasimova. There are 1 figure, 5 tables, and 15 references, 9 of which are Soviet.

Card 3/4

3/063/60/30/ 3 1 (x) A051/A029

AUTHORS: Nikitin, V.A., Kunin, T.I.

TITLE: On the Mechanism of Sodium Sulfate Reduction With Carbon

PERIODICAL: Zhurnal Vsesoyuznogo Khimicheskogo Obshchestva im. D.I. Mendeleyeva, 1960. Vol. 5, No. 3. pp. 350-352

TEXT. The reduction process of Na SO to Na S with solid carbon takes place according to some authors (Refs 1-42) by the following reactions:

$$Na_2SO_4 + 2C = Na_2S + 2CO_2$$
 (1)

$$Na_2SO_4 + 4C = Na_2S + 4CO$$
 (2

$$Na_2SO_4 + 4CO - Na_2S + 2CO_2$$
 (3)

The possibility of all three reactions taking place is assumed, depending on the conditions of the reduction process. It is considered that the main portion of the sodium sulfide is formed in reaction (1), since the escaping

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On the Mechanism of Sedium Sulfate Reduction With Carbon

gases contain little carbon monoxids (Refs 2.4). Since the equilibrium is the reaction CO<sub>2</sub> + C = 2CO (4) at reduction temperatures of 850-1,100 C is shifted into the direction of the carbon monoxide formation, the possibility of the reduction of scdium sulfate according to Equation (3) is not excluded. Reaction (1) is most probable according to Ref 4, where the thermodynamic analysis of the main reactions of the process was studied up to 700°C. At higher temperatures reaction (2) should predominate. According to some investigators the reaction of Na<sub>2</sub>S formation is a step-like process passing through the stage of sodium sulfite formation which later decomposes \* Na<sub>2</sub>O and SO<sub>2</sub>. Experimentally 1\* was shown (Ref 5) that at reduction temperatures pure sodium sulfite decomposes according to the reaction temperatures the decomposition of Na<sub>2</sub>SO<sub>4</sub> with the formation of Na<sub>2</sub>O and SO<sub>2</sub>, contrary to the spinion of Tammann and Olsen (Ref. 6) hardly takes place at all. The authors of the present article conducted kinetic expendents with the purpose of clarifying the ratio between the reduction and

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On the Mechanism of Sodium Sulfate Reduction With Carbon

decomp similar of the sulfite. Fig. 1,2 give the results of the reduction and decomposition of NapSOz. The initial products were "Photo" grade sulfite and charcial from sugar The experiments were conducted at 650 and 700°C in a nitrogen atmosphere. The rate constants were calculated from the results and also the activation energies of decomposition and reduction of the sodium sulfite. It was established that the decomposition of the sodium sulfite is a reaction of the first order. The calculated activation energy for the desemposition process of the Na SO, was found to be equal to 80.2 koal/mole. Fig. : and ? show that the transformation process of Na SO, is noticeably appelerated with the introduction of a reducing agent. The large quantities of sulfur found in the batch decrease with an increase in the duration of the experiments. The analysis of the experimental data showed that the transformation of the sulfite in the presence of carbon follows the kinetics of a second-order reaction. The activation energy is hereby lowered to 53. ksal/mole. The drop in the activation energy and the change in the reaction order is explained by the change in the mechanism of the process and

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On the Mechanism of Schium Sulfate Reduction With Carbon

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by the catalysis of decomposition of the sulfite with marbon also conducted a thermographic investigation of the behavior of the pure sulfite and sulfite with a reducing agent, in order to establish the true cause for the change in the activation energy. Fig. 3 and 4 show the results of these investigations. The thermograms were taken with a TIK-56 (PK-56) Kurnaker pyrometer. The minimum on the differential curve, corresponding to 770°C, is explained by the melting process of the decomposition products. In the presence of a reducing agent an exothermal and endothermal effect is noted on the differential curve (Fig. 4, curve 2), which are explained by the decomposition reaction of the sulfite and the melting of the batch, respect. ively. In is assumed that carbon catalyzes the decomposition reaction of the siddim subfite and lowers the temperature of the beginning of the resitting which is seen from Fig. 4. Work was further carried out by the authors in the effect of the pressure in the briquetting of the batch on the rate of reduction of the ecdium sulfate, in order to clarify the role played by the gas phase in the reduction process. Experiments were conducted with Oard 4/10

On the Mechanism of Sodium Sulfate Reduction With Carbon

chemically pure Na<sub>2</sub>SO<sub>4</sub> at a constant temperature and duration in a nitrogen atmosphere. Coal with a low yield of volatile substances (anthracite) was used as the reducing agent. Sulfate and coal were ground to the fraction 0.125-0.21 mm. Fig. 5 is the obtained relationship curve. Experiments were conducted at relatively low temperatures (750°C) at a low content of Na<sub>2</sub>S in the melt to avoid melting. The reduction time in all the experiments was 30 min and the maximum degrees of reductions did not exceed 50%. It was shown that there is no limiting role of the gas phase in the formation process of the sodium sulfite. It is stated that part of the Na<sub>2</sub>SO<sub>4</sub> is reduced by the gaseous reducing agent, including carbon monoxide, but the entire process does not take place according to only one equation (3). The authors complying that the reduction reaction of sodium sulfate with carbon is a complex heterogeneous autocatalytic process. The first quantities of sodium sulfite are formed as a result of the reduction of Na<sub>2</sub>SO<sub>4</sub> by the volatile components, separating out in the heating of carbon (H<sub>2</sub>, CH<sub>3</sub>, CO<sub>3</sub>, etc.), or by carbon monoxide. The reduction of Na<sub>2</sub>SO<sub>4</sub> takes place through the

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On the Mechanism of Sodium Sulfate Reduction With Carbon

formation of sodium sulfite with its subsequent detemposition to Na<sub>2</sub>S and Na<sub>2</sub>SO<sub>4</sub>. Sodium sulfite which is formed natalyzes the reduction reaction of Na<sub>2</sub>SO<sub>4</sub> with carbon. There are 5 graphs, 5 equations and 7 references: 6 Soviet, 3 German.

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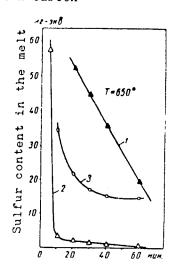
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On the Mechanism of Sodium Sulfate Reduction With Carbon

### Figure 1:

Sulfur content depending on the duration of calcination.  $T = 650^{\circ}C$ .

1.— in the form of sodium sulfite in the absence of carbon; 2.— in the form of sodium sulfite in the presence of carbon; 3.— in the form of sodium sulfate in the presence of carbon.



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On the Mechanism of Sodium Sulfate Reduction With Carbon

# Figure 2:

Sulfur content depending on the duration of calcination.  $T = 700^{\circ}C$ .

1.— in the form of sodium sulfite in the absence of carbon; 2.— in the form of sodium sulfite in the presence of carbon; 3.— in the form of sodium sulfate in the presence of carbon.

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